

4 INCH CARPET SEAM TAPES

S-30 • S-50 • TAPE TOTES

FEATURES & BENEFITS

- ENGINEERED HOT MELT ADHESIVES
 - Sticks to Most Backings
 - Melts Faster
 - Low, Low Smoke
 - Low, Low Odor
- ENGINEERED REINFORCING SCRIM
 - Contains Zero Synthetic Fibers
 - Will Never Shrink Or Melt
 - Contains More Fiberglass Strands
 - Higher Strength
- ENGINEERED BACKING PAPER • SILICONE COATED
 - Permanently Glued to the Scrim
 - Scrim Will Not Detach From Paper

STIXX SPOTLIGHT:

TAPE TOTES

TAPE TOTE offers a new handy stackable dispensing package that keeps the tape rolls stored neat and clean. It holds two jumbo rolls of tape. TAPE TOTE not only looks professional, but it also saves you time and money. TAPE TOTE helps protect the rolls and makes dispensing easier. The handy tray at the bottom of the box allows the tape to pull through along the seam path directly from the dispenser. This saves time, and makes the job easier.

- S-30 and S-50 are available in TAPE TOTES
- Neat stackable package
- Slotted sides allow you to see how much tape is remaining
- Easy carry handle
- Dispenses tape straight down the middle of the carpet seam
- Stable package design doesn't slide around during tape dispensing

S-30

4 Inch Knitted Scrim with 11 Beads of Hot Melt

- Available in **TAPE TOTE S-30** jumbo pack
- Gross Wt./Roll: 2.5 lbs.
- Roll Length: 66 ft. (20 meters)
- Roll Width: 4.4 inches
- Paper: Extensible Crepe
- Back Treatment: Silicone Release
- Traffic Rating: Medium Commercial - Heavy Residential
- Used to Seam: Rough Backings, Jute, ActionBac®, AdBac™, and SoftBac® Carpets
- Low profile tape makes flatter seams that help eliminate seam peaking

S-50

4 Inch Knitted Scrim with 11 Beads of Hot Melt

- Available in **TAPE TOTE S-50** jumbo pack
- Gross Wt./Roll: 2.8 lbs.
- Roll Length: 66 ft. (20 meters)
- Roll Width: 4.4 inches
- Paper: Creped Kraft
- Back Treatment: Silicone Release
- Traffic Rating: Medium Commercial - Heavy Residential
- Used to Seam: Rough Backings, Jute, AdBac™, ActionBac®, and SoftBac® Carpets

RECOMMENDATIONS FOR CARPET SEAMING:

1. To reduce smoking and odors, keep seaming iron clean. Adhesive buildup can reduce the iron temperature by 100°F.
2. Seam location is important. Run the seam towards the light source. This will minimize the possibility of shadows highlighting the seam.
3. Prior to installation test a sample piece of carpet. Be sure the backing you are trying to seam is suitable for seaming with hot melt carpet seaming tape.
4. Be sure the edges of the carpet are flat before seaming by trimming both carpet edges straight and back-roll.
5. Be sure all seams are rolled immediately.
6. Be sure the iron has a heat shield to protect against excessive heat transfer that can shrink and curl synthetic backing and yarns.
7. To eliminate possible shading along the seam, seam in the direction of the nap. Keep the iron moving at a steady rate.
8. Be sure that the hot melt is fully activated, and that you get into the adhesive before it has time to cool.
9. As the iron is moving down the seam, guide the carpet off the rear of the iron and press it firmly into the hot adhesive and immediately roll the seam.
10. Use a pull behind weight as you seam, to make sure the carpet backing does not pull loose from the tape before the hot melt has time to set properly.
11. Prior to stretching with a power stretcher, allow enough cooling time, approximately five to eight minutes.